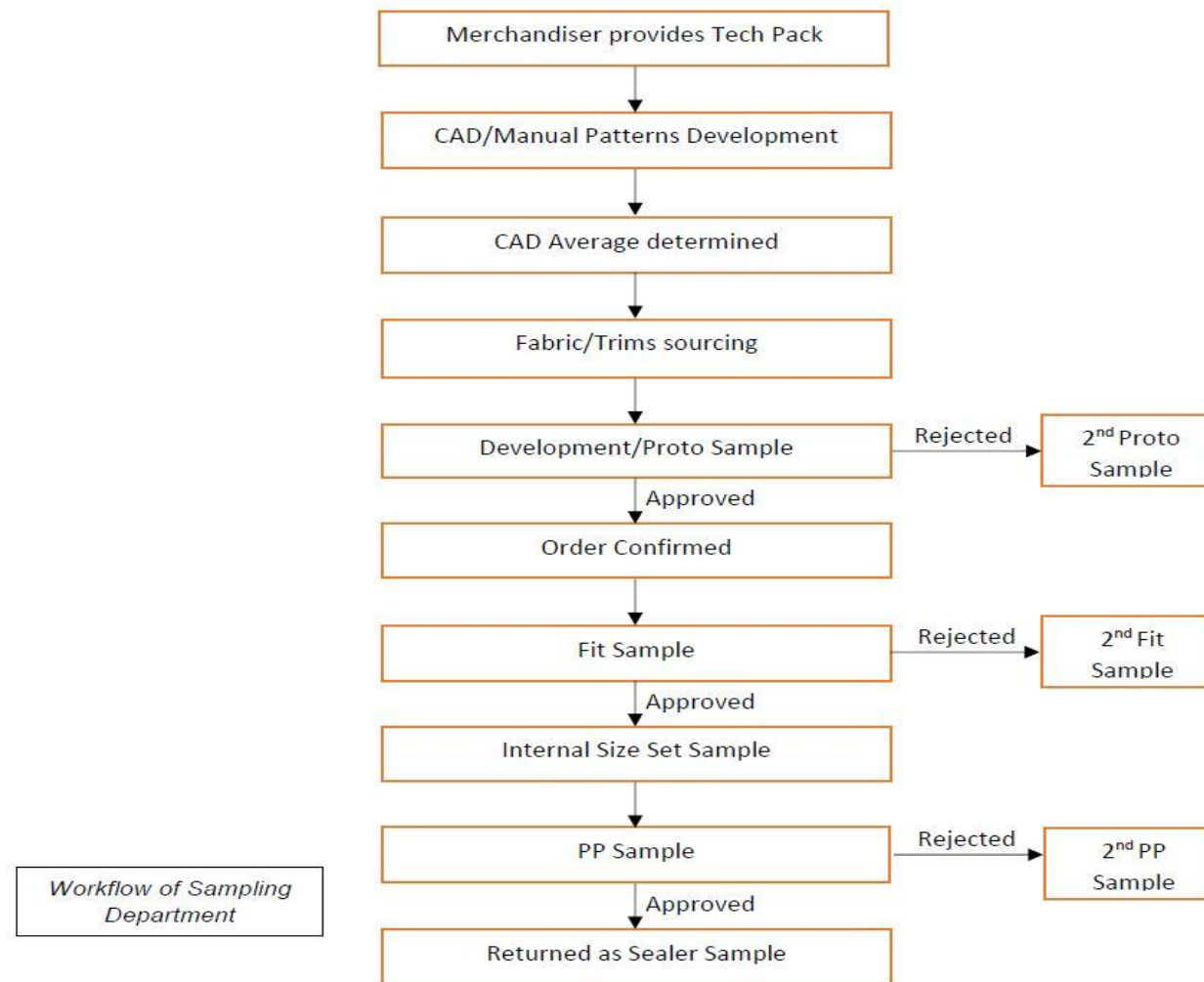


Sampling Department

Sampling is a very important process for a garment manufacturing industry. For this reason garments industries have a garment sampling department. For the confirmation of an export order, sampling plays a very important role. According to the condition of the sample made, buyer decides whether to give the order or not. Buyers require different samples at different stages of the process.

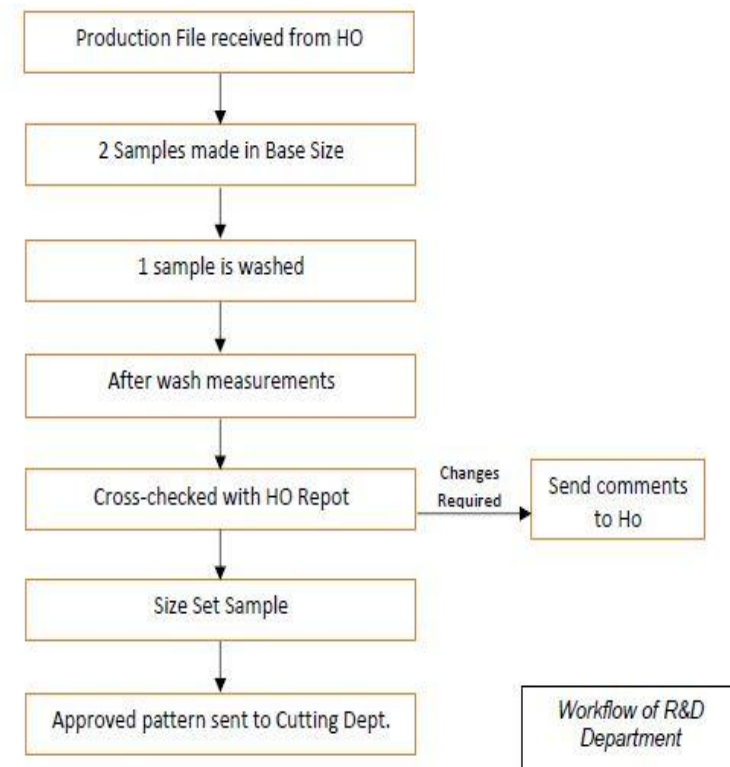


R&D

After the Sealer Sample is received from the buyer, the Production File is made containing the following:

- Tech Pack
- Approved Pattern
- PP Sample
- Measurement chart
- Fabric & trims required

This file is sent to the Sampling (R&D) Department of the production unit. The unit produces two samples in the base size using the actual fabric and trims. If the unit requires any adjustments in making the sample, it informs the Head Office and the adjustments are incorporated in the CAD patterns.



Types of Samples:

1. Development/Proto Sample

Proto Sample is the first interpretation of the tech pack. This sample can be made using substitute fabric, but having same content and gsm. This sample is made with the sole purpose of getting the style and look of the garment approved.

2. Fit Sample

The fit sample is made to check the shape and fit of the style. It is made using the exact fabric and trims. After the buyer has approved the fit sample, the final pattern, fit and costing of the style is confirmed, and no further changes are made.

3. Internal Size Set Sample

This sample is made to check the grading of the patterns as per the measurement chart given in the tech pack. This sample is not sent to the buyer.

4. Pre-Production (PP) Sample

This sample is made using the exact fabric and trims and is packed in the same manner the final garment will be sent to the buyer. Two PP samples are sent to the buyer, one is kept with the buyer while the other sample is sent back as the Sealer Sample

5. Sealer Sample

This sample is kept as a reference for production and hence, needs to be maintained until shipment.

6. Size Set Sample

This sample is made to check the grading of patterns. 2-3 sample of each size are made.

7. Top of Production (TOP) Sample

This sample is produced during bulk production after the line has been set. This sample is generally made after 40-50 pieces have been produced.

Further Process

Fabric Store	<ul style="list-style-type: none">•Consists of preshrunk fabric (around 50m)
Pattern Making	<ul style="list-style-type: none">•Pattern made either using CAD or manually•CAD is used to determine average
Spreading & Cutting	<ul style="list-style-type: none">•Maximum 3 plies•Scissors used to cut fabric
Embroidery	<ul style="list-style-type: none">•Hand embroidery for attaching beads or glass items•Machine Embroidery (Chicken Embroidery)
Stitching	<ul style="list-style-type: none">•One tailor produces the entire garment using different machines
Initial Checking	<ul style="list-style-type: none">•Inspection of stitching of garment
Washing	<ul style="list-style-type: none">•Done to remove any stains or dirt from the garment
Finishing	<ul style="list-style-type: none">•Spotting, thread trimming
Final Checking	<ul style="list-style-type: none">•Check stitching and look of the garment
Packing	<ul style="list-style-type: none">•Pack the garment as required by the buyer